TEC VIDEOELECTRONICS INC. SERVICE MANUAL

A. GENERAL

TM-600 and TM-623 is a television monitor for video games. It is designed for operation either from a power supply of 115 volts/50–60 Hz AC or 230 volts/50–60 Hz AC. The complete monitor incorporates a picture tube, an integrated circuit, 20 silicon transistors, 18 silicon diodes, 2 germanium diodes, and a high-voltage selenium diode.

This model is equipped with 5V/3A power supply for the operation of the TTL control board and operation double-pulse-type AFC circuit to obtain a stable picture.

B. SPECIFICATIONS

Power Supply Input

115 volts/230 volts 50-60 Hz ±10%

Power Consumption

60 watts

Video input

0.5 volts composite P/P for 100 volts 2.5 volts P/P maximum Sync negative at input

Picture Tube

19" (500 mm), 114° deflection for Model TM-600 23" (584.2 mm), 114° deflection for Model TM-623 Integral implosion protection

High Voltage

18 KV nominal at 0 microamperes beam current

Horizontal Retrace Time

12 microseconds maximum

Resolution

500 lines minimum at picture center

Scaning Frequency

Horizontal:15.750 Hz ±500 Hz Vertical: 50–60 Hz

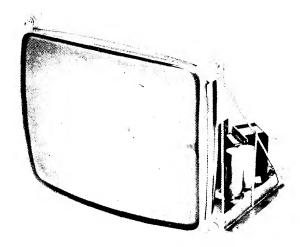
Tone Burst Amplifier

5 watts peak output with TTL drive at nominal line, fully adjustable. 4 watts peak output at low line.

Environment

Operation: Maximum ambient temperature 50°C

Storage: Temperature range from -40°C to +65°C



Model TM-600 and TM-623 Monitors

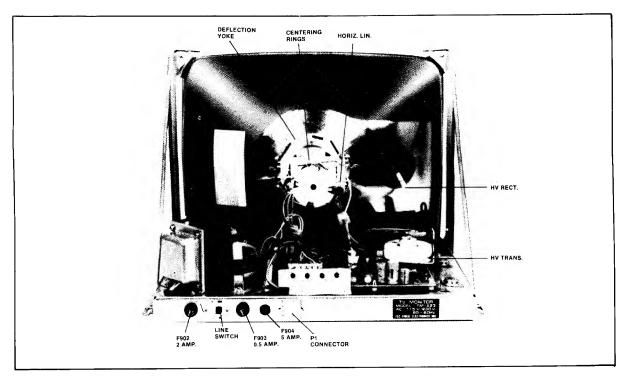


Figure 6-17 TEC Monitor Chassis, Rear View

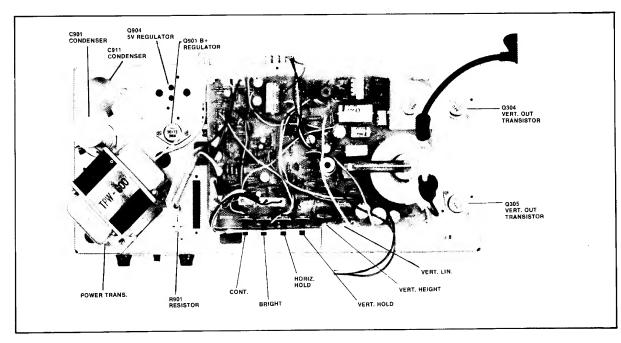


Figure 6-18 TEC Monitor Chassis, Top View

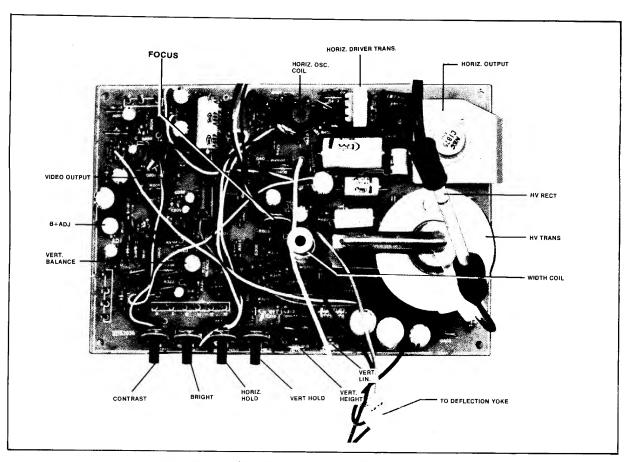


Figure 6-19 TEC Monitor Printed Circuit Board, Top View

Table 6-3 TEC Monitor Replacement Parts Numbers

Ref. No.	Part No.	Description		Ref. No.	Part No.	Description	
Electric PCB1	cal Parts: 2215303600	Main PCB		Q303	5300500201	MPS9700U or MPS834	Vert Amp
A801	485TM60003	CRT PCB		Q304 Q305	4310400030	2SC1106 or 2N6307	Vert Output
Transis Q200	tor and IC: 5310500202	MPS9700T	1st Video Amp	Q400	5310500202	MPS9700T or MPS834	Phase Inv
Q201	5310500261	or MPS834 MPS9750T	2nd Video Amp	Q401	5310500202	MPS9700T or MPS834	Horiz Osc
Q202	5310500410	or MPS4356 2N6558 or MPSU-10	Video Output	Q402	5310500410	2N6558 or MJE9742 or 2N4354	Horiz Amp
Q301	5310500261	MPS9750T or MPS4356	Sync Separator	Q403	5310400040	2SC1875 or MJ205	Horiz Output
Q302	5310500201	MPS9700U or MPS834	Vert Osc	*Q901	5310400030	2SC1106 or MJ3430	Power Regulator

Table 6-3 TEC Monitor Replacement Parts Numbers

Q902 5310500410	Ref. No.	Part No.	Description		Ref. No.	Part No.	Description
Q903 5310500280				Regulator Amp	T401	589514015	TLN-506BX Horiz Osc
Table Tabl	Q903	5310500280		Reference Amp		589518012	TLN-519 Horiz Drive
CRT and Diode:			or MPS-D01	•	* T403	5 8 9517 0 17	TFB-1006AS F.B.T.
* V801 5380000060 500SB4 CRT R201 R202 RD-4L471J 470 ohm J ¼ W D203 3340200280 MR89712 Silicon Diode or IN4004 L. V. Rectifier R202 RD-4L223J 22 K ohm J ¼ W D204 5340200430 IN4148 Silicon Diode or IN4002 Blanking Clip R205 RD-4L332J 3.3 K ohm J ¼ W D205 5340200430 IN4148 Silicon Diode or IN4002 Blanking Clip R206 RD-4L332J 3.3 K ohm J ¼ W D206 5340200430 IN4148 Silicon Diode or IN4002 R206 R206 RD-4L560J 56 ohm J ¼ W D207 534020280 MR9712 200V Rect R207 RD-4L560J 56 ohm J ¼ W D301 534020280 MR9712 200V Rect R210 RS-029562J 5.6 K ohm J ½ W D401 534010040 AA143 Phase Det R216 RD-41101J 100 ohm J ½ W D402 534010040 AA143 Phase Det R218 RD-41223J 22 K ohm J ½ W D404	Q904	5310500450	MJ2955	5V Regulator	* T901	589519021	TPW-600 Power Trans
No.	CRT ar	nd Diode:			Resist	ors	
D204 3340200430	* V801		500SB4	CRT	R201	RD-4L471J	470 ohm J ¼ W
D204 5340200430	D203	5340200280			R202	RD-4L223J	22 K ohm J ¼ W
D205 5340200430						RD-4L563J	56 K ohm J ¼ W
D205 5340200430	D204	5340200430				-	,
D206 5340200430	D205	5340200430				· ·	· ·
D206 S34020040 or IN4002 Blanking Clip R208 RD-4L102] 1 K ohm J ¼ W		03 10400 130					
D207 534020280 MR9712 200V Rect R215 R5-029562 S.6 K ohm J 2 W	D206	5340200430	IN4148	Silicon Diode	1	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	•
D301 5340200260 MR-9701 Rectifier Silicon Diode R216 RD-4L101J 100 ohm J ½ W	A .		or IN4002	Blanking Clip			
D301 5340200260 MR-9701 Rectifier Silicon Diode R217 RD-4L1011 100 ohm ½ W	D207	534020280		200V Rect			
Diode	D204	F2.402002.co		D .:(' C:1:		-	
D401 5340100040	D301	5340200260	MR-9/01		1	-	
D402 5340100040	D401	5340100040	AA143				· ·
D403 5340200300 MR9722 Damper R220 RD-4L503 S6 k ohm ½ W						•	•
*D404 5340400120 TV20-2K80J or HS30/lb D801 5340200290 MR9713 400V Rectifier D901 5340200270 MR9704 Rectifier or IN4005 Silicon Diode D902 5340200270 MR9704 Rectifier D903 5340200270 MR9704 Rectifier D904 5340200270 MR9704 Rectifier D904 5340200270 MR9704 Rectifier D905 Silicon Diode D906 S340200270 MR9704 Rectifier D906 S340300220 MR9704 Rectifier D906 S340300210 MR9704 Rectifier D906 S340300220 IN5858A Zener Diode D907 D908 D909 D910 Coils and Trans: *L401 589515015 TDY1005 D.Y. Coil L402 589512012 HC2-035 Choke Coil *R221 RD-4L102J 1 K ohm J ¼ W R222 RD-2L102J 1 K ohm J ¼ W R223 RD-2L102J 1.2 K ohm J ½ W R224 RD-2L122J 1.2 K ohm J ½ W R227 RD-2L123J 12 K ohm J ½ W R228 RD-2L105J 1.5 K ohm J ½ W R229 RD-4M681J 680 ohm J ¼ W R229 RD-4M681J 680 ohm J ¼ W R230 RD-4M331J 330 ohm J ¼ W R240 R304 RD-4M102J 1 K ohm J ¼ W R250 R304 RD-4M102J 1 K ohm J ¼ W R250 R304 RD-4M104J 100 K ohm J ¼ W R251 RD-4M322J 3.3 K ohm J ¼ W R251 RD-4L183J 18 K ohm J ¼ W R251 RD-4L103J 20 K ohm J ¼ W						•	,
D801 5340200290 MR9713 400V Rectifier R222 RD-2L102 1 K ohm ½ W				•			
D801 S340200270 MR9704 Rectifier R223 RD-2L102] 1 K ohm ½ W	,	0010100120		TI.V. Rectifier	ľ	/	, and the second
D901 S340200270	D801	5340200290	MR9713	400V Rectifier			· / · / /
D902 5340200270	D901	5340200270	MR9704	Rectifier			
D903 5340200270 MR9704 Rectifier or IN4005 Silicon Diode R227 RD-2L123J 12 K ohm J ½ W R228 RD-2L105J 1.5 K ohm J ½ W R229 RD-4M681J 680 ohm J ¼ W R229 RD-4M681J 680 ohm J ¼ W R229 RD-4M681J 330 ohm J ¼ W R302 RD-4M331J 330 ohm J ¼ W R302 RD-4M331J 330 ohm J ¼ W R304 RD-4M102J 1 K ohm J ¼ W R308 RD-4M102J 1 K ohm J ¼ W R308 RD-4M102J 1 K ohm J ¼ W R308 RD-4M104J 100 K ohm J ¼ W R308 RD-4M332J 3.3 K ohm J ¼ W R310 RD-4M332J 3.3 K ohm J ¼ W R310 RD-4M332J 3.3 K ohm J ¼ W R311 RD-4M563J 56 K ohm J ¼ W R312 RD-4L182J 1.8 K ohm J ¼ W R312 RD-4L182J 1.8 K ohm J ¼ W R314 RD-4L183J 18 K ohm J ¼ W R315 RD-4L203J 20 K ohm J ¼ W R315 RD-4L			or IN4005	Silicon Diode	1		
D903 5340200270 MR9704 Rectifier or IN4005 Silicon Diode D904 5340200270 MR9704 Rectifier or IN4005 Silicon Diode D906 5340300220 IN5858A Zener Diode or 5340300310 IN6002A D907 D908 D909 D910 Coils and Trans: *L401 589515015 TDY1005 D.Y. Coil L402 589512015 HCH1005 Horiz Choke Coil R315 RD-4L183J 18 K ohm J ¼ W L403 589512012 HC2-035 Choke Coil R228 RD-2L105J 1.5 K ohm J ½ W R229 RD-4M681J 680 ohm J ½ W R229 RD-4M681J 330 ohm J ¼ W R229 RD-4M681J 330 ohm J ¼ W R302 RD-4M331J 330 ohm J ¼ W R303 RD-4L562J 5.6 K ohm J ¼ W R308 RD-4M102J 1 K ohm J ¼ W R308 RD-4M104J 100 K ohm J ¼ W R308 RD-4M104J 100 K ohm J ¼ W R310 RD-4M332J 3.3 K ohm J ¼ W R311 RD-4M563J 56 K ohm J ¼ W R311 RD-4M563J 56 K ohm J ¼ W R311 RD-4L183J 18 K ohm J ¼ W R313 RD-4L183J 18 K ohm J ¼ W R314 RD-4L183J 18 K ohm J ¼ W R315 RD-4L203J 20	D902	5340200270				,	•
D904 5340200270	Dogo	F3 400 000 IIIO					
D904 5340200270	D903	5340200270				-	· ·
Or IN4005 Silicon Diode D906 5340300220 IN5858A Zener Diode Or 5340300310 IN6002A R308 RD-4L562J 5.6 K ohm J ¼ W D907 D908 D909 D910 S340200690 MDA970-1 Rectifier Coils and Trans: *L401 589515015 TDY1005 D.Y. Coil L402 589512015 HCH1005 Horiz Choke Coil MCH1005 Cil R310 RD-4L183J 18 K ohm J ¼ W L403 589512012 HC2-035 Choke Coil R315 RD-4L203J 20 K ohm J ¼ W	D904	5340200270				· ·	
NSBSBA Zener Diode R304 RD-4M102 1 K ohm 1 k W	255.	55 1020027 5		-		· · · · · · · · · · · · · · · · · · ·	
D907 D908 D909 D910 MDA970-1 Rectifier R308 RD-4M104J 100 K ohm J ¼ W R309 RD-4M155T 1.5 M ohm J ¼ W R310 RD-4M332J 3.3 K ohm J ¼ W R311 RD-4M563J 56 K ohm J ¼ W R312 RD-4M563J 56 K ohm J ¼ W R312 RD-4L182J 1.8 K ohm J ¼ W R313 RD-4L183J 15 K ohm J ¼ W R314 RD-4L183J 18 K ohm J ¼ W R315 RD-4L203J 20 K ohm J ¼ W	D906	5340300220	IN5858A	Zener Diode			
D908 D909 D910 MDA970-1 Rectifier R309 RD-4M155T 1.5 M ohm J ¼ W R310 RD-4M332J 3.3 K ohm J ¼ W R311 RD-4M563J FOR HOH 1005 B9512015 HCH1005 Horiz Choke Coil R312 RD-4L182J R313 RD-4L182J R314 RD-4L183J R315 RD-4L183J R316 K ohm J ¼ W R317 RD-4L183J R318 K ohm J ¼ W R319 RD-4L183J R310 RD-4L183J R310 RD-4L183J R310 RD-4L183J R311 RD-4L183J R311 RD-4L183J R312 RD-4L183J R313 RD-4L183J R314 RD-4L183J R315 RD-4L203J R315 RD-4L203J R315 RD-4L203J R316 RD-4L203J R316 RD-4L203J R317 RD-4L203J R318 RD-4L203J R318 RD-4L203J R319 RD-4L203J R310 RD-4L203J R310 RD-4L35T R310 RD-4L35T R310 RD-4L35T R311 RD-4L35T R311 RD-4L35T R312 RD-4L35T R313 RD-4L35T R314 RD-4L35T R315 RD-4L203J R316 RD-4L203J R316 RD-4L203J R317 RD-4L203J R318 RD-4L2	О	r 5340300310	IN6002A			i i	· ·
D909 D910 MDA9/0-1 Rectifier R309 RD-4M155T 1.5 M ohm 1/4 W)			R308	RD-4M104)	100 K ohm J 1/4 W
R310 RD-4M332 3.3 K ohm 1/4 W		\$ 5340200690	MDA970-1	Rectifier	R309	RD-4M155T	1.5 M ohm J 1/4 W
*L401 589515015 TDY1005 D.Y. Coil R312 RD-4L182J 1.8 K ohm J ¼ W L402 589512015 HCH1005 Horiz Choke Coil R314 RD-4L183J 18 K ohm J ¼ W L403 589512012 HC2-035 Choke Coil R315 RD-4L203J 20 K ohm J ¼ W)			R310	RD-4M332J	3.3 K ohm J 1/4 W
*L401 589515015 TDY1005 D.Y. Coil R312 RD-4L182J 1.8 K ohm J ¼ W L402 589512015 HCH1005 Horiz Choke Coil R313 RD-4L183J 15 K ohm J ¼ W L403 589512012 HC2-035 Choke Coil R315 RD-4L203J 20 K ohm J ¼ W	6.11	T			R311	RD-4M563J	56 K ohm J ¼ W
L402 589512015 HCH1005 Horiz Choke Coil R313 RD-4L153J 15 K ohm J ¼ W L403 589512012 HC2-035 Choke Coil R314 RD-4L183J 18 K ohm J ¼ W R315 RD-4L203J 20 K ohm J ¼ W			TDY1005	D.Y. Coil	R312	RD-4L182J	1.8 K ohm J 1/4 W
Coil R314 RD-4L183J 18 K ohm J ¼ W L403 589512012 HC2-035 Choke Coil R315 RD-4L203J 20 K ohm J ¼ W					R313	RD-4L153J	15 K ohm J ¼ W
					R314	RD-4L183J	18 K ohm J 1/4 W
1404 F00F43043	L403	589512012	HC2-035	Choke Coil	R315	RD-4L203J	20 K ohm J 1/4 W
L4U4 569512U12 HC2-U55 CNOKE COII K316 K5-2P333) 33 K ohm J ½ W	L404	589512012	HC2-035	Choke Coil	R316	RS-2P333J	33 K ohm J 1/2 W
L405 589514013 AZ-9177DM Width Coil R327 RD-4L104J 100 K ohm J 1/4 W	L405	589514013	AZ-9177DM	Width Coil	R327	RD-4L104J	100 K ohm J 1/4 W
L406 589514016 LH-15J54 Lin Coil R320 RD-4L124J 120 K ohm J 1/4 W	L406	589514016	LH-15J54	Lin Coil			120 K ohm J 1/4 W

Table 6-3 TEC Monitor Replacement Parts Numbers

Ref.			Ref.			
No.	Part No.	Description	No.	Part No.	Descrip	otion
R322	RD-4L224J	220 K ohm J 1/4 W	R904	RD-2L123J	12 K ohm J	½ W
R323	RD-4L433J	43 K ohm J ¼ W	R905	RD-2L223J	22 K ohm J	1/2 W
R324	RD-4L471J	470 ohm J ¼ W	R906	RD-2L563J	56 K ohm J	1/2 W
R326	RD-4L152J	1.5 K ohm J ¼ W	R907	RD-2L563J	56 K ohm J	1/2 W
R339	RD-4L101J	100 ohm J ¼ W	R909	RD-2L682J	6.8 K ohm J	1/2 W
R331	RD-4M331J	330 ohm J ¼ W				
R332	RD-4L102J	1 K ohm J ¼ W	Contro			
R333	RS01P682J	6.8 K ohm J 1 W	R211	553102005E	1 K ohm	Contrast
R334	RD-2L183J	18 K ohm J ½ W	R319	553104005B	100 K ohm	Vert. Hold
R336	RD-4L221J	220 ohm J ¼ W	R321	553124008B	220 K ohm	Vert. Height
R337	5160122901	2.2 ohm J ½ W	R327	553472008B	4.7 K ohm	Vert. Linearity
R338	RS-2P150J	15 ohm J ½ W	R335	553102007B	1 K ohm	Vert. Balance
R339	5160112901	1.2 ohm J ½ W	R427	553303005B	30 K ohm	Horiz Hold
R340	RS01P220T	22 ohm J 1 W	R803	553254005B	250 K ohm	Bright
R401	RD-4L153J	15 K ohm J ¼ W	R805	553205005B	2 M ohm	Focus
R402	RD-4L821J	820 ohm J ¼ W	R908	553472007B	4.7 K ohm	B+ADJ
R403	RD-4M561J	560 ohm J ¼ W	Capaci	itors		
R404	RD-4M103J	10 K ohm J ¼ W	C201	CE2G1C470	47 mF	16V
R405	RD-4M103J	10 K ohm J ¼ W	C202	CE2G1F101	100 mF	25V
R406	RD-4L272J	2.7 K ohm J ¼ W	C203	CE2G1C220	22 mF	16V
R407	RD-4L681J	680 ohm J ¼ W	C204	CE2G1H101	100 mF	35V
R408	RS02P682J	4.7 K ohm J 1/2 W	C205	CE2G1C220	22 mF	16V
R419	RD-4L270J	27 ohm J ¼ W	C206	C1SL1H561K	560 pF K	50V
R410	RD-4L182)	1.8 K ohm J 1/4 W	C207	CE2G0J221	220 mF	6.3V
R411	RD-4L151J	150 ohm J ¼ W	C208	5270322401	0.22 mF M	400V
R412	RD-4L561J	560 ohm J ¼ W	C209	CE2G2F229	2.2 mF	315V
R413	RS01P682J	6.8 K ohm J 1 W	C210	CE2G1H220	22 mF	35V
R414	RD-2L221J	220 ohm j ½ W	C211	CE2G1H339	3.3 mF	50V
R415	5160122903	2.2 ohm J 1 W	C213	CK1F2H102K	0.001 mF	500V
R416	RD-2L569J	5.6 ohm J ½ W	C220	CE2G2F220	2.2 mF	250V
R417	RS02P182J	1.8 K ohm J 2 W	C301	CQ1M1H473K	0.047 mF K	
R418	RS01P123J	12 K ohm J 1 W	C304	CK1B1H391K	470 pF K	50V
*R420	RX05P220J	22 ohm J 5 W	C305	CE2G1H478	0.47 mF	50V
*R421	RD-2L569J	5.6 ohm J ½ W	C306	56405333	0.033 mF K	
R422	RD-4L153J	47 ohm J 1 W	C307	CQ1M1H562K	0.0056 mF K	1
R425	RD-4L153J	15 K ohm J 1/4 W	C308	CQ1M1H273K	0.027 mF K	
R426	55337153	15 K ohm J 1/4 W	C309	CQ1M1H123K	0.012 mF K	
R802	RD-2L154J	150 K ohm J 1/2 W	C311	CQ1M1H124K	0.12 mF K	50V
R804	RD-2L474J	470 K ohm J ½ W	C312	CQ1M1H392K	0.0039 mF K	
R811	RD-2L561J	2MΩ) ½ W	C313	DS5D1C229M	2.2 mF	16V
*R901	RX20P251J	250 ohm J 20 W	C314	CQ1M1H474J	0.47 mF	50V
R902	RD-2L101J	1 K ohm J ½ W	C315	CQ1M1H333K	0.033 mF K	50V
R902 R903	RD-2L101)	12 K ohm J ½ W	C316	CF2G1A470	47 mF	10V
1,303	ND-21 (23)	12 K OHHI J 72 W		51251/14/0	7/ 1111	10 \$

Table 6-3 TEC Monitor Replacement Parts Numbers

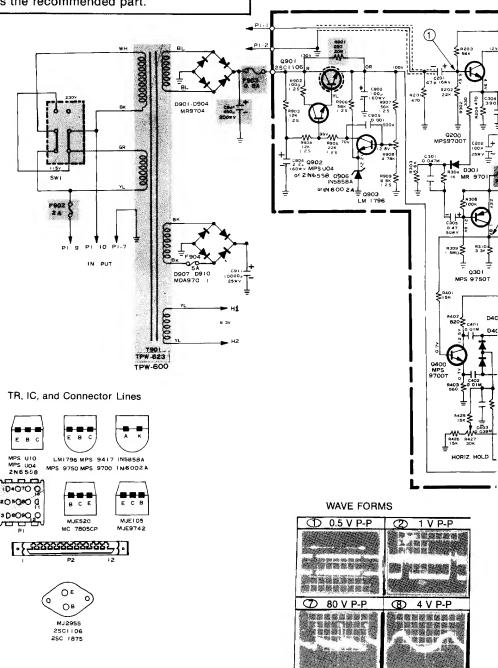
Ref. No.	Part No.	Description	on	Ref. No.	Part No.	Description
C317	CE2G2A101	100 mF	100∨	Fuses:		
C318	CK1E2H103K	0.01 mF	500V	*F902	6990620011	250V 2 Amp.
C319	5270310301	0.01 mF	630V	*F903	5990610013	250V 0.5 Amp.
C401	CQ1M1H103K	0.01 mF K	50V	F904	5990630010	30V 5 Amp.
C402	CQ1M1H103K	0.01 mF K	50V			
C403	CQ1M1H393K	0.039 mF K	50V	Mechar *K001	nical Parts:	
C404	CK1B2H151	150 mF	500V	*K001	22-463020 60085005	Mate-N-Lock Connector (AMP)
C405	CE2G1H339	3.3 mF	50V		S-A3915	Edge Collector (Molex)
C406	CQ1M1H104K	0.1 mF K	50V		*TM60085001	Transistor Socket (SMK) Fuse Holder
C407	CQ1M1H223K	0.022 mF J	50V		*TM60085001	Fuse Holder
C408	CQ1M1H683K	0.068 mF J	50 V	K005	1-380826-0	Stand-Off Fastener (AMP)
C409	CE2G1F470	47 mF	25V	P401	PE19-1569	4P Plug Assy. (Yoke Line)
C410	CK1B2H681K	680 pF K	500V	P402	PE19-1570	4F Recep Assy (Yoke Line)
C411	CK1B2H222K	0.0022 mF K	500V	P403	PE19-1571	3P Connector Assy. (Video
C412	CK1B1H152K	0.0015 mF K	50V			Input)
C413	CK1B1H102K	0.001 mF K	50V	A621	PE19-1572	4P Connector Assy.
*C414	CK1B3D471K	470 pF K	2KV			(Q901 Line)
C415	CQ1M2A104K	0.1 mF K	100V	A631	PE19-1573	6P Connector Assy.
* C416	5270333201	0.0033 mF	1.5KV			(Q304/Q305 Line)
C417	CE2G2C100	10 mF	160V	P406	PE19-1574	2P Plug Assy. (Heater Line)
C418	5270333401	0.33 mF K	200V	P407	PE19-1575	2P Recep Assy. (Heater Line)
C419	56635101	100 mF	35V	TE901	PE19-1576	Terminator, 6 Pin
C420	56625471	470 mF	25V	E001	135431015	Ground Plate
C801	5270356302	0.056 mF K	630V	F001	22-164001	Frame
*C901	5240700400	450 mF	200V	H003	5432001-1	Plate Heat Sink A
C902		100 mF	160 V	Q403D	54320011	Plate Heat Sink C
C904	F2G2C229	2.2 mF	160V			
C905	CK1F2H102K	0.001 mF	500V			
C911	56625105	10000 mF	25V			
C912	56616018	1 mF	16V			
Discha Z801 Z802 Z803	rge Gaps: 599030001	EGP-H751A		"		OTEifications are subject to change % tolerance
Z003				k	—Indicates ±10	0% tolerance
Switch *SW-1		115V/230V F			1—Indicates ±2	0% tolerance

WARNING -

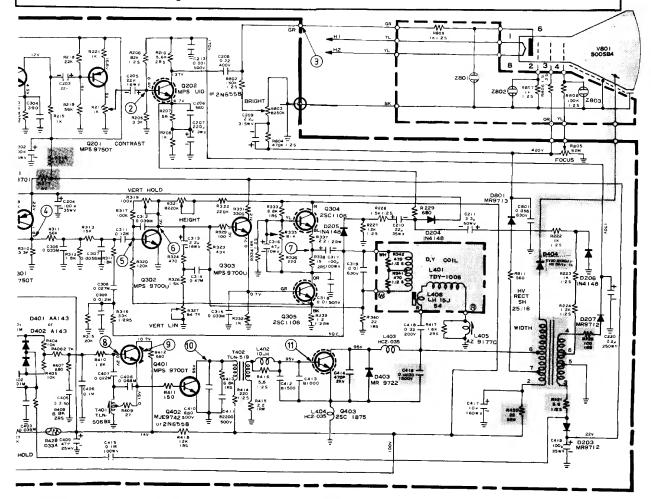
Safety-Critical Components

Components marked with an asterisk (*) on the parts list and with gray shading in the schematic have special characteristics important for safety.

You may create shock, fire, or other hazards by using a replacement that does not have the same characteristics as the recommended part.



- 1. Unless otherwise specified, all resistance values are in ohms.
- 2. Unless otherwise specified, in the schematic diagram all capacitor values less than 1 are expressed in mfd, and values more than 1 are in pfd.
- 3. Voltage readings are taken with VTVM from point indicated on chassis to ground.
- 4. All waveforms are measured with strong signal input and contrast set to give normal picture.
- 5. This schematic diagram covers basic or representative chassis only. There may be some differences between actual components on chassis and the schematic diagram.



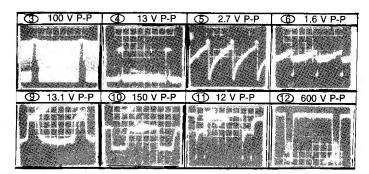
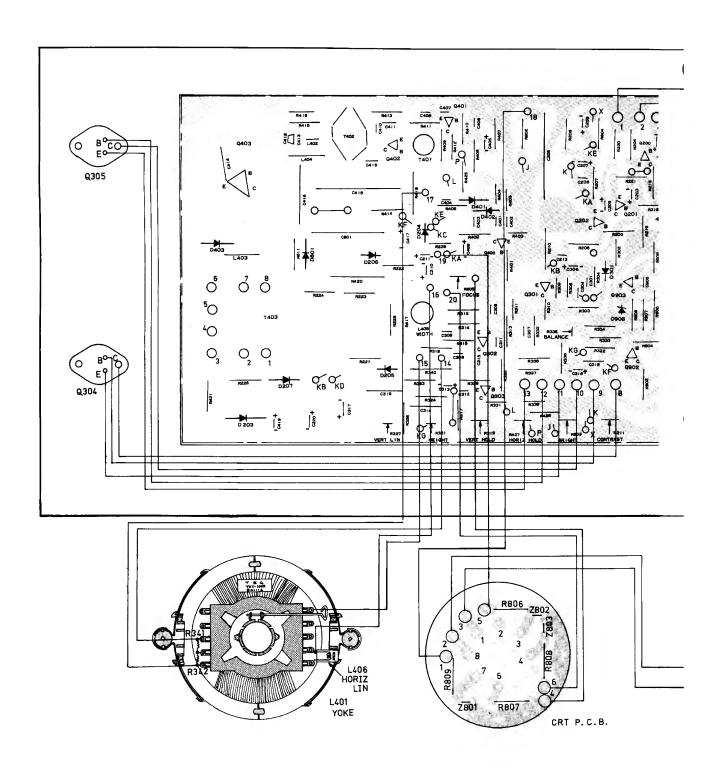
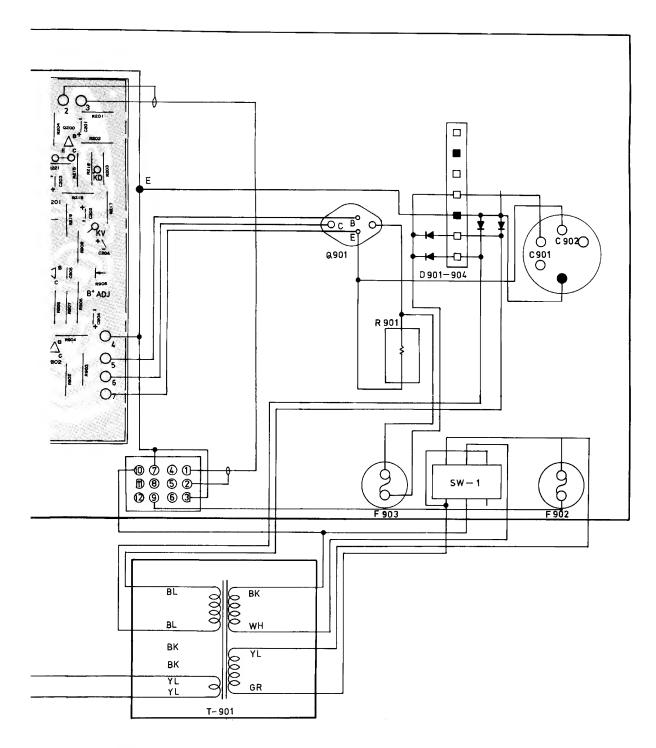


Figure 6-20 TEC Monitor Schematic Diagram





BOTTOM VIEW

Figure 6-21 TEC Monitor Wiring Diagram